

# Kinetics of Free-Radical Addition Processes by the Nonbranched-Chain Mechanism

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**Abstract:** Five reaction schemes are suggested for the initiated nonbranched-chain addition of free radicals to the multiple bonds of the unsaturated compounds. The proposed schemes include the reaction competing with chain propagation reactions through a reactive free radical. The chain evolution stage in these schemes involves three or four types of free radicals. One of them is relatively low-reactive and inhibits the chain process by shortening of the kinetic chain length. Based on the suggested schemes, nine rate equations (containing one to three parameters to be determined directly) are deduced using quasi-steady-state treatment. These equations provide good fits for the nonmonotonic (peaking) dependences of the formation rates of the molecular products (1:1 adducts) on the concentration of the unsaturated component in binary systems consisting of a saturated component (hydrocarbon, alcohol, etc.) and an unsaturated component (alkene, allyl alcohol, formaldehyde, or dioxygen). The unsaturated compound in these systems is both a reactant and an autoinhibitor generating low-reactive free radicals. A similar kinetic description is applicable to the nonbranched-chain process of the free-radical hydrogen oxidation, in which the oxygen with the increase of its concentration begins to act as an oxidation autoinhibitor (or an antioxidant). The energetics of the key radical-molecule reactions is considered.

**Keywords:** Binary System, Unsaturated Compound, Low-Reactive Radical, Autoinhibitor, Competing Reaction, Non-Branched-Chain Addition, Kinetic Equation, Rate, Parameters, Thermochemical Data, Energy

## 1. Introduction

A free radical may be low-reactive if its unpaired p-electron may be delocalized, e.g., over conjugated bonds as in the case of allyl radical  $\text{CH}_2=\dot{\text{C}}\text{HCH}_2$  or along a double bond from carbon to the more electron-affine oxygen as in the case of formyl radical  $\text{H}\dot{\text{C}}=\text{O}$ . Note that the activity of a free radical is also connected to the reaction heat in which it participates. In nonbranched-chain processes of reactive free radical (addend) addition to double bonds of molecules, the formation of rather low-reactive free radicals in reactions, which are parallel to or competing with propagation via a reactive radicals, lead to chain termination, because these low-reactive radicals do not participate in further chain propagation and because they decay when colliding

with each other or with chain-carrier reactive radicals thus resulting in inefficient expenditure of the latter and process inhibition. In similar processes involving the addend and inhibitor radicals in diffusion controlled bimolecular chain-termination reactions of three types, the dependences of the rate of molecular 1:1 adduct formation on the concentration of the unsaturated component (which is the source of low-reactive free radicals in a binary system of saturated and unsaturated components) have a maximum, usually in the region of small (optimal) concentrations. The progressive inhibition of nonbranched chain processes upon exceeding this optimal concentration may be an element of self-regulation of the natural processes returning them to a steady state condition.

Here, reactions of addition of reactive free radicals to multiple bonds of alkene, formaldehyde, and oxygen molecules to give 1:1 adduct radicals are taken as examples to consider the role of low-reactive free radicals as inhibitors of the nonbranched chain processes at moderate temperatures. In the case of oxidation, there are tetraoxyl 1:2 adduct radical arising upon addition of a peroxy 1:1 adduct radical to molecular oxygen at high enough concentrations of the latter. The 1:1 adduct radical (which is the heaviest and the largest among the free radicals that result from the addition of one addend radical to the double bond of the molecule) may have an increased energy owing to the energy liberated in the transformation of a double bond into an ordinary bond (30–130 kJ mol<sup>-1</sup> for the gas phase under standard conditions [1–4]). Therefore, it can decompose or react with one of the surrounding molecules in the place of its formation without diffusing in the solution and, hence, without participating in radical-radical chain termination reactions. Which of the two reactions of the adduct radical, the reaction with the saturated component or the reaction with the unsaturated component, dominates the kinetics of the process will depend on the reactivity and concentration ratios of the components in the binary system. Earlier [5,6], there were attempts to describe such peaking dependences fragmentarily, assuming that the saturated or unsaturated component is in excess, in terms of the direct and inverse proportionalities, respectively, that result from the simplification of a particular case of the kinetic equation set up by the quasi-steady-state treatment of binary copolymerization involving fairly long chains [5]. This specific equation is based